

Taladros en fresadora sin usar ciclo fijo

<https://www.programacioncnc.es/taladros-sin-ciclo-fijo/>

O1000

(USO_DE_VARIAS_FUNCIONES)

N10G91G28Z0.

N15G91G28X0.Y0.

N20G54G98G40G80G49G90

N25G54

N30G90

N35G97

N40T1M6

N45S2800M3

N50G0G43Z50.H1

N55G0X10.Y10.

N60G0Z2.

N65G1Z-2.F40M7

N70G0Z2.

N75G0Y50.

N80G1Z-2.

N85G0Z2.

N90G0Y90.

N95G1Z-2.

N100G0Z2.

N105G0X90.

N110G1Z-2.

N115G0Z2.

N120G0Y50.



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N125G1Z-2.

N130G0Z2.

N135G0Y10.

N140G1Z-2.

N145G0Z2.

N150G0Z100.

N155M5

N160M9

N165T2M6

N170S1800M3

N175G0G43Z50.H2

N180G0X10.

N185G0Z2.

N190G1Z-15.F80M7

N195G0Z2.

N200G0Y50.

N205G1Z-15.

N210G0Z2.

N215G0Y90.

N220G1Z-15.

N225G0Z2.

N230G0X90.

N235G1Z-15.

N240G0Z2.

N245G0Y50.

N250G1Z-15.

N255G0Z2.



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N260G0Y10.

N265G1Z-15.

N270G0Z2.

N275G0Z100.

N280M5

N285M9

N290G0X150.Y150.

N295M5

N300M30

%

